

Essentium DryBox[™]

Essentium DryBox[™] desiccant dry cabinet, for the storage of fillament, intelligently maintains a low relative humidity (RH).

Fully network-capable with mobile connectivity and total accessibility from any networked device, Essentium DryBox[™] Intelligent Dry Storage technology enables compatibility with smart factory, Industry 4.0 operations. Essentium DryBox[™] cabinets introduces a new level of recovery performance of less than 3 minutes to <u>provide cons</u>tant access to stored parts.

Unique interior "glow lighting" provides a bright white flood of light on command for inspection of contents and intelligently alters color to correspond with **Compliant (Green), Working (Yellow)**, and **Alert (Red)** status that can be monitored at a glance.

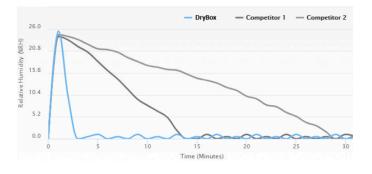
To purchase, visit: Essentium.com/Shop Questions: Sales@Essentium.com



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FAST RECOVERY TIME

Market-leading recovery time of less than 3 minutes provides constant access to stored fillament. Exceptional, self-regulating drying technology allows assembly specialists to retrieve critical moisture-sensitive filament from dry storage as many as 10 to 12 times per hour. That's more than twice the access of competitive dry cabinets.



Recovery Rate Comparison



EXCEPTIONAL QUALITY

Designed and quality-built in the U.S.A.

NETWORK CAPABLE

Industry 4.0 Ready - Integrated Essentium DryBox[™] network capability tracks performance and events from one or many Essentium DryBox[™] storage cabinets. Access dry storage data 24/7 from any internet-enabled device.



Standard feature for all Models

INTELLIGENT LIGHT STATUS

Immediate visual confirmation of dry storage status means no more guessing about cabinet readiness. A simple glance at Essentium $DryBox^{TM}$ and its green, amber or red interior lighting tells operators if the unit can be accessed. It's simple, effective and smart. An optional light tower can be integrated for visual status confirmation from across the factory floor.



OK WORKING In Compliance Intelligent recovery in process

Action Required



4.3" TFT LCD DISPLAY

Full color HD touch screen display makes controlling Essentium DryBox[™] easier than ever before.

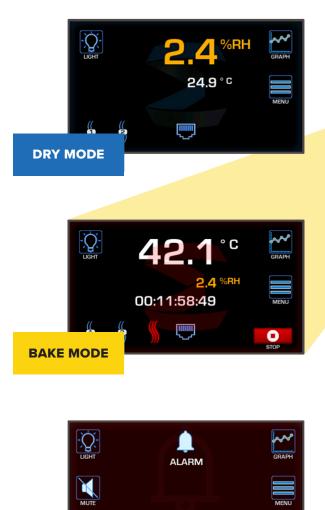
EASY-TO-USE

Quick access to all control functions:

• Light and Mute Alarm

ALARM

- Modes: Essentium DryBox[™] and SmartBAKE[™]
- Graph: RH and Temperature Histogram



FEATURES



Restores floor life

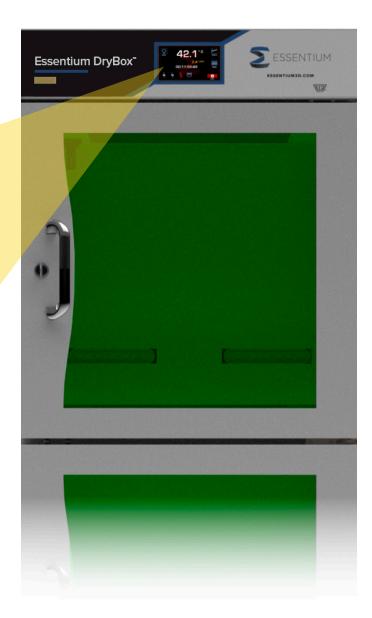
 Essentium DryBox[™] maintains safe storage thru controlled humidity during SmartBAKE[™]



Flexible bake cycle programmingManually set temperature, humidity and time

Maximizes the Essentium DryBox[™] investment

• Combines storage and bake-out in a single, compact footprint







DB90-SB

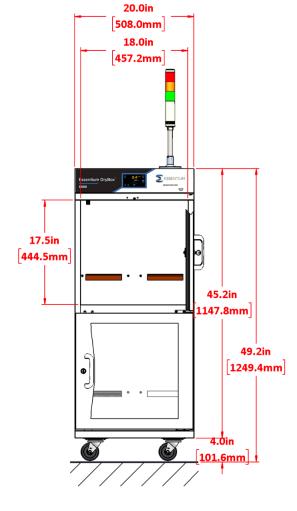
DB90-SB includes SmartBAKETM which incorporates a powerful heater and insulation for baking out filament. It has storage capacity of 283 liters (10 cu ft - 2 doors, floor shelf & 2 Reel Racks) in a 45"H \times 20"W \times 30"D footprint and offers built-in network capability and a user friendly TFT LCD control display.

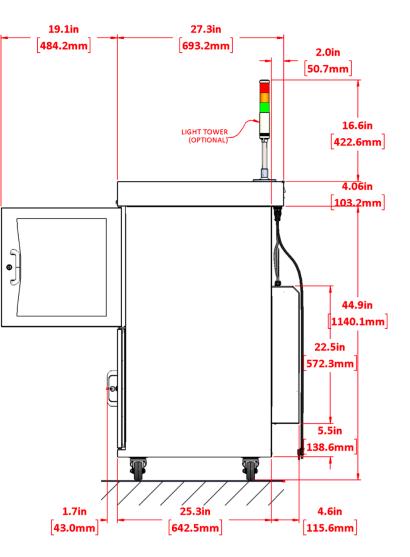
Part Number	DB90-SB-120/230
Doors	2
Door Opening	18.0"W x 17.5"H

- Essentium DryBox[™] Cabinet
- SmartBAKE[™] (40-60°C bake heater)
- Floor Shelf
- 2 Reel Racks
- Users Guide
- Quick Reference Guide
- Warranty (2 Years)

Part Number	DB90-SB-120/230
Doors	2
Door Opening	18.0"W x 17.5"H

DB90-SB Technical Data & Specifications

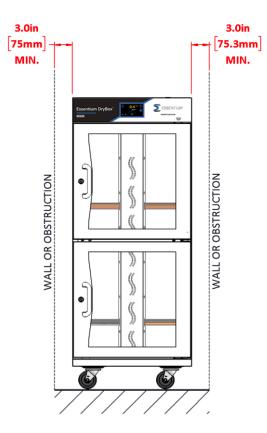


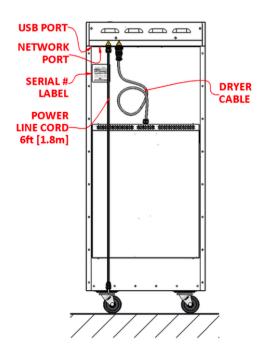


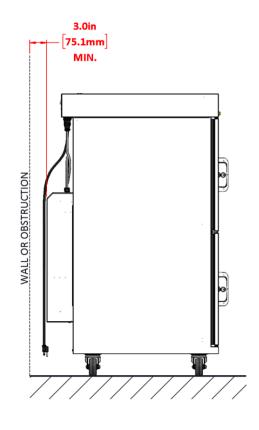
Specification	Value		
External Dimensions (H x W x D)	1143 mm x 508 mm x 762 mm (45" x 20" x 30")		
Internal Dimension (H x W x D)	985 mm x 479 mm x 540mm (38.8" x 18.8" x 21.2")		
Internal Capacity	283 liters (10 cu ft)		
Number of Shelves/Racks	1 Floor Shelf & 2 Reel Racks		
Maximum Shelf Capacity	22 kg (50 lbs)		
Maximum Cabinet Capacity	68 kg (150 lbs)		

Specification	Value		
Recovery Time	< 3 minutes		
Power Consumption (Average)	10W Standby, 450W Max., 15W/Hr Ave. (1050W Peak w/ SmartBAKE Option)		
Display Resolution (RH/Temp)	0.1% / 0.1°C (0.1°F)		
Accuracy (RH/Temp)	± 1.8% / ± 1°C (1.8°F)		
Casters	76.2 mm (3") Diameter		
Cabinet Weight	< 70 kg (154 lbs)		

DB90-SB Installation Requirements







POWER SOURCE

The power requirements are listed on the cabinet serial number label. (230V 1ph, 50/60Hz or 120V 1ph 50/60Hz).

Position the unit to allow user access to the power cord for mains disconnect.

LOCATION

Allow a minimum of 75 mm (3") between the unit and any walls or obstrutions which might block free air flow.

Avoid:

- Heat from radiators, ovens / production equipment
- Steam / Moisture
- Direct Sunlight
- Fast-moving air currents
- Heating/Cooling ducts







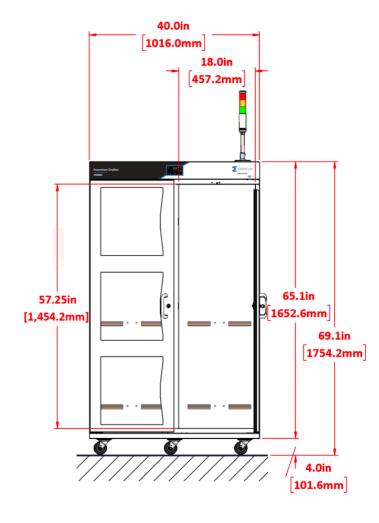
DB270

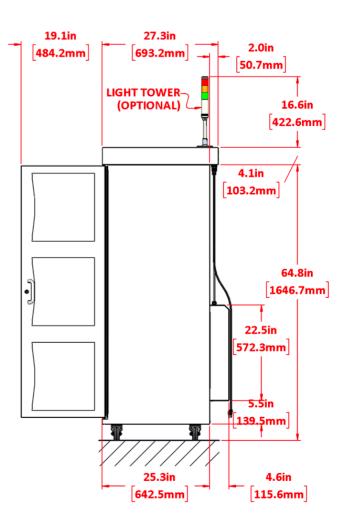
The DB270 has storage capacity of 850 liters (30 cu ft) with 2 tall doors facilitate easy accessibility for filament racks in a 70"H x 40"W x 30"D footprint and offers built-in network capability and a user friendly TFT LCD control display.

Part Number	DB270-120/230
Doors	2
Door Opening	18.0"W x 57.25"H

- Essentium DryBox[™] Cabinet
- 2 Floor Shelves
- 6 Reel Racks
- Users Guide
- Quick Reference Guide
- Warranty (2 Years)

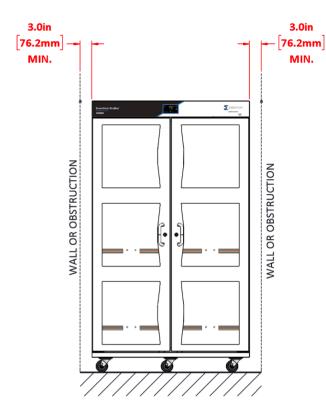
DB270 Technical Data & Specifications

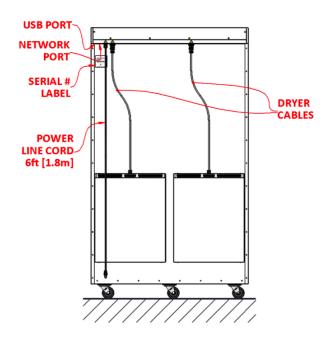


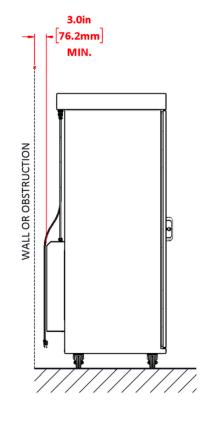


Specification	Value		Specification	Value
External Dimensions (H x W x D)	1778mm x 1016mm x 762mm (70" x 40" x 30")		Recovery Time	< 4 minutes
Internal Dimension (H x W x D)	1500mm x 990mm x 540mm (59" x 38.9" x 21.2")	P	ower Consumption (Average)	25W Standby, 850W Max., 30 W/Hr Average
Internal Capacity	850 liters (30 cu ft)	C	Display Resolution (RH/Temp)	0.1% / 0.1°C (0.1°F)
Number of Shelves/Racks	2 Floor Shelves & 6 Reel Racks		Accuracy (RH/Temp)	± 1.8% / ± 1°C (1.8°F)
Maximum Shelf Capacity	22 kg (50 lbs)		Casters	76.2 mm (3") Diameter
Maximum Cabinet Capacity	113 kg (250 lbs)		Cabinet Weight	< 163kg (360 lbs)

DB270 Installation Requirements







POWER SOURCE

The power requirements are listed on the cabinet serial number label. (230V 1ph, 50/60Hz or 120V 1ph 50/60Hz).

Position the unit to allow user access to the power cord for mains disconnect.

LOCATION

Allow a minimum of 75 mm (3") between the unit and any walls or obstrutions which might block free air flow.

Avoid:

- Heat from radiators, ovens / production equipment
- Steam / Moisture
- Direct Sunlight
- Fast-moving air currents
- Heating/Cooling ducts



Accessories

SHELF & RACK OPTIONS



Reel Rack

- Vertical storage filament reels on one rack
- Three rows of up to 24 reels each for up to 72 reels (8mm wide tape)
- Fixed width reel supports at 48mm (1.9") inside dimension

Part Number Dimension (wide x deep) Fits E60-3233-23-100 17.85" x 20.8" (424mm x 528mm) DB90-SB, DB270

CABINET OPTIONS



Light Alarm Tower

While the cabinet comes standard with a unique interior lighting system to indicate the cabinet's status, a light alarm tower can be added for additional visibility. For situations where the cabinet status requires confirmation from across the factory floor or from the rear of the system, the light alarm tower provides a 360° view.

Part Number	E
Colors	Re
Fits	D

55-7379-74 Red, Yellow, Green DB90-SB, DB270



Combination Door Locks

Secure keyless entry functionality eliminates worry about lost keys or non-authorized access.

Part Number Dials Fits P57-7850-34 3 (Resettable) DB90-SB, DB270



ESSENTIUM HEADQUARTERS

19025 N. Heatherwilde Blvd. Suite 100 Pflugerville, TX 78660 E-Mail: Sales@Essentium.com Web: www.Essentium.com

ASIA PACIFIC

Essentium Asia-Pacific PTE. LTD #05-50, 114 Lavender Street Singapore 338729

EUROPE

Essentium Germany Konstanz, Germany Essentium France Lyon, France

