

Essentium HSE 240 HT Dual Extruder 3D Printer Specifications

Printer Dimensions	1168 x 795 x 1687 mm
Weight	452 kg
# of Print Heads	1
# of Extruders	2
Print Modes	Single Head Printing, Support Material, Multi Material
Build Volume	430 x 350 x 375 mm
Nozzle Diameter	.4 and .8 mm
Hozzle Heated Nozzle	Hozzle 240 Gen I
Max Nozzle Temperature	550 C
Layer Heights	.155 mm
Position Accuracy	XY < 30 μm, Z < 5μm
Motion System Accuracy	0.081 mm @70 mm/s and 0.091 mm @300 mm/s
Part Accuracy	.15% or 0.25 mm (whichever is larger)
Encoder Accuracy	1 μm
Part Speed	375 mm/s

Throughput	125 g/hr
Electrical Requirements	200-240VAC, 50-60 Hz Single Phase 16 A circuit
Maximum Power Consumption	3.8 kW
Filament Diameter	1.75 mm
Auto Spool Switching	Yes
Chamber Type	Enclosed
Heating Type	Convection
Maximum Bed Plate Temperature	up to 190 C
Maximum Build Chamber Temperature	up to 185 C
Scrubber Ready?	Not required
Build Plate Placement	Magnetic
Build Plate Materials	PEI powder coat for HT PEI film for LT
Camera Included?	Yes
Machine Interface	19" High resolution touchscreen